

Date: Wednesday, 6/27/2007 1:11:06 PM  
 User: Kim Johnston

## Process Sheet

Customer	CU-DAR001 Dart Helicopters Services		Drawing Name	ANGLE	
Job Number	33233		Part Number	D2459	
Estimate Number	11814		Drawing Number	D2459 REV B	
P.O. Number	N/A		Project Number	N/A	
This Issue	6/27/2007	S.O. No.	N/A	Drawing Revision	B
Prsht Rev.	NC		Material	N/A	
First Issue	N/A		Due Date	7/4/2007	
Previous Run	31211		Qty:	10	
Written By			Um:	Each	
Checked & Approved By	HJ 07.06.28				
Comment	Est B 02.04.15 Added inspect level 21 NG				

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description:
1.0	D6203	15X Angle 6061T6 1.5x1.5x125 19695
		Comment: Qty.: 0.1313 f(s)/Unit Total : 2.6250 f(s) Angle 6061T6 1.5x1.5x125 Make as per Dwg D2459 Material: 6061-T6 angle 1/8" thick 1.50"x1.00" (or 1.5"x1.5" cut to size) Batch: B 2943
2.0	BAND SAW	BAND SAW
		Comment: BAND SAW 1.50"x1.00" (or 1.5"x1.5" cut to size) Batch: _____ JUL 07-10-03 (10)
3.0	QC5	INSPECT WORK TO CURRENT STEP
		Comment: INSPECT WORK TO CURRENT STEP E07.10.03 (10)
4.0	PACKAGING 1	PACKAGING RESOURCE #1
		Comment: PACKAGING RESOURCE #1 Identify and Stock Location: Large fab. JUL 07-10-05 (10)
5.0	QC21	FINAL INSPECTION/W/O RELEASE
		Comment: FINAL INSPECTION/W/O RELEASE D07.10.04 (10)
Job Completion		

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

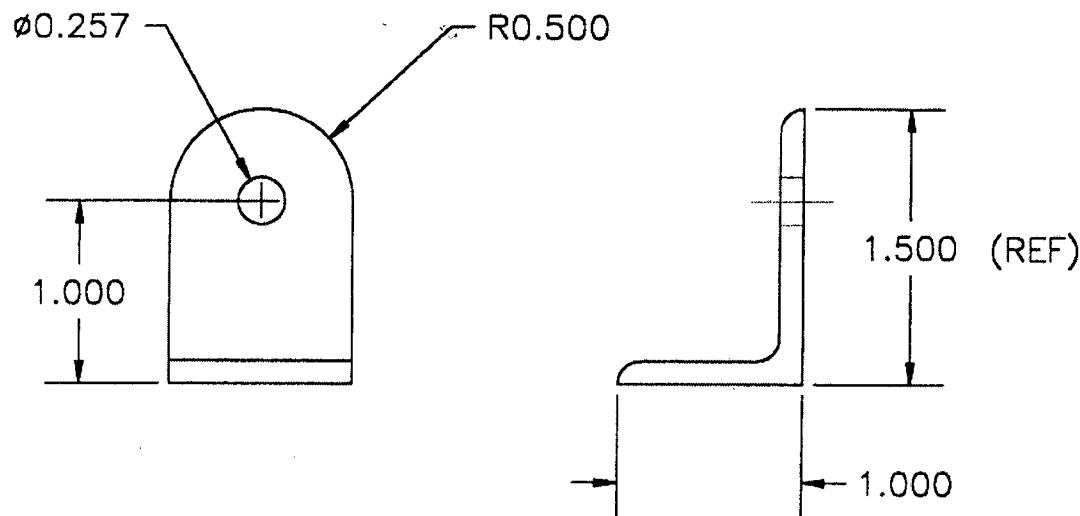
Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes Yes No No DQA: DA Date: 07/18/04  
 QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

**DART**

DESIGN J. BRADLEY	DRAWN BY R. FUENTES	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA
CHECKED <i>BS</i>	APPROVED <i>BS</i>	DRAWING NO. D2459
DATE 95:11:09		REV. B SHEET 1 OF 1
		SCALE 1:1
B	Apr. 3, 1996	RE-DRAWN



ANGLE: M/F 6061-T6 EXTRUSION

RELEASED 04.01.09 SHOP COPY  
RETURN TO ENGINEERING  
UNCONTROLLED COPY  
SUBJECT TO AMENDMENT  
WITHOUT NOTICE  
WORK ORDER  
NO *33233*